

Welding Certificate

21 COV CZ/W-170075

In accordance with EN 1090-1, Table B.1, it is hereby declared:
The manufacturer has produced evidence that he fulfils the requirements of the European Standard EN 1090-3:2008 for execution of structural aluminium components.

Manufacturer SIAG Stahlbau Teplice s.r.o.
Sklářská 192
417 23 Košťany u Teplic
Czech Republic

Production Facility Městecká 21
289 08 Běrunice, Czech Republic

Technical specification EN 1090-3:2008

Execution class(es) up to EXC 3 incl., according to EN 1090-3

Welding processes acc. to ISO 4063 and material groups acc. to ISO/TR 15608

141	131
22	22

Responsible Welding Coordination Ing. Antonín Karl, born 24.06.1984, IWE,
Cert. No.: IWE/CZ-12029, 6.2 a) acc. to EN ISO 14731

Deputy Stanislav Malý, born 15.11.1978, VT2, Cert. No. ATG-C-06270
Josef Mareček, born 29.01.1974

Confirmation All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Valid start 06.06.2017
(Date of the first issue)

Period of validity 05.06.2020

Remarks See the other page

Place and date of issue Prague, 06.06.2017



Jan Ondrouch
On behalf of the Certification Body

TÜV Rheinland Česká republika s.r.o. - COV – Product Certification Body No. 3233, accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

Certificate Number: 21 COV CZ/W-170075

General Terms:

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The next of promotional material doesn't have to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer.
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the certification body:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) Inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record);
 - d) New essential manufacturing facilities.

The certification body will cause a supplementary examination in the cases cited.

6. At last two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

Distribution:

1. Applicant
2. Certification Body